CAda, G.

CZECHOSLOVAKIA/Chemical Technology.

Chemical Products and Their Application -- Synthetic

Polymers. Plastics

Abs Jour: Ref Zhur-Khimiya, No 3, 1957, 9837

Author : Cada, O. Inst : Not given

Title : Nylon Drive Bolts

Orig Pub: Chem. prumysl, 1955, Vol 5, No 11, 475-476 (in

Czech)

Abstract: The Gottwald Science Research Institute for

Plastics Applications (Caechoslovakia) has carried out tests on the production of drive belts from polycaprolactam strips by drawing the strips through slits formed by two machined surfaces. The cross section of the slit 'in the attachment designed for use with a three-roll calender mill) was adjusted by means of a weage; the application of electric heating to the edges of the slit made

Card 1/3

CZECHOSLOVAKIA/Chemical Technology.

-- I-23

Chemical Products and Their Application -- Synthetic

Polymers. Plastics

Abs Jour: Ref Zhur-Khimiya, No 3, 1957, 9837

Abstract: it possible to maintain a temperature of up to 1900. Tests carried out at 1300 have shown that the above method of orienting the strip gives better results than can be achieved by extrusionorientations though the tensile strength of belts produced by that method is somewhat lower (2500-3000 kg/cm<sup>2</sup> against 3000-3500 kg/cm<sup>2</sup>), the belts have improved elastic properties and do not exhibit a tendency to separate in the direction of orientation. The advantages of slit orientation consist in the possibility of regulating the degree of orientation by varying the cross section of the slit width set at 70% of the initial thickness of the strip, the strip being subjected to pre-liminary wetting for 24 hours in order to raise its moisture content from 1-3% to 4-5%. Best results are achieved in the joining of lengths

Card 2/3

CADA, V.

Civil engineering in the ten years after the nationalization of our construction industry.

P. 57. (INZENYREKE STAVBY) (Fraha, Czechoslovakia) Vol. 6, No. 2, Feb. 1957

SO: Monthly Index of East European Accession (EEAI) IC Vol. 7, No. 5, May 1958

CZECHOSLOVAKIA / Chemical Technology, Chemical Products and Their H-8 Application. Elements. Oxides. Mineral Acids.

Bases. Salts.

: Ref Zhur - Khimiya, No 5, 1959, No. 15943 Abs Jour

Author : Skrivanek, J.; Cada, V. Inst : Not given

Title : Absorption of Sulfur Dioxide in a Venturi Tube

Orig Pub : Chem. prumysl, 1957, 7, No 7, 340-343

: In experiments involving the absorption of SO2, by caustic Abstract solution (at 0.2% SO<sub>2</sub> concentration in the gas), the relationship between the degree of SO<sub>2</sub> absorption and the

pressure loss was determined. The results were in agreement with the theoretical expression  $/\sqrt{g(y_0/y_1)}/(L/V) = Ak_g$ , where  $y_0$  and  $y_1$  are not fractions of  $SO_2$  in the gaseous mixture, L and V are volumes of liquid and gas, A is a constant (that is directly proportional to the

Card 1/2

H- 21

CADANTU - L.

RUMANIA / Farm Animals. Swine.

Q,

Abs Jour: Ref Zhur-Biol., No 9, 1958, 40489.

: Cadantu. L., Petrescu, C., Popovici, E., Author

Covaliu, V.

: The Influence of Roots on the Productivity of Inst Title

Pregnant Sows.

Orig Pub: Probl. zootehn., 1957, No 3, 26-32.

Abstract: An experiment was conducted at the experimental station Rushetsu on 45 sows in the second period of pregnancy. The ist group was given carrots as a supplement to the basic ration, the 2nd group - carrots and mangels, and the 3rd group - mangels. As compared with the controls, the number of live baby pigs in the 1st group was higher by 2.4%, in the 2nd group - by 4.5%,

Card 1/2

CADA, Zdenek, inz.

Project of storing finished products and investment goods. Stroj vyr 13 no.3:199 Mr '65.

1. Zavody V.I.Lenina National Enterprise, Plzen.

; summach-: Marm Animals. General Problems. **,-1** Counsily CATEGORY ABS. JOUR. : RZB101., 30.4, 1959, No. 16604 : Cadantu, L. : Rumanian Scientific Research Zootechnical\* AUTHOR : The Preparation and Application of Vitamin INST. Enriched Hay Used in Animal Feeds. TITLE ORIG. PUB.: Probl. mootehn. si veterin., 1957, No 7,

39-43

: Good results were obtained at the Scientific Research Zcotechnical Institute of the People's Rumanian Republic by feeding piglets and chicken with vitamin enriched hay flour. If 20 percent of concentrates were substituted by lucerne hay flour and beets, weight gains were increased by 26 percent and the flavor of meat improved as compared to controls. In the course of 24 days the saving of concentrates amounted to about 10.55 kg per head. Chicks, in whose feeds 20 percent

1/2 CARD: \*Institute.

ABSTRACT

RUMANIA / Farm Animals. Cattle!

Abs Jour : Ref Zhur - Biologiya, No 2, 1959, No. 7390

Author

: Cadentu, L.; Gheorghiu, A.; Ionescu, L. Not given

Inst

Title

: An Experiment Establishing the Influence of

Carrots on the Milk Production of Cows

Orig Pub : Probl. zootehn. si veterin., 1958, No 2,

29-31

Abstract : In the daily ration of the control group cows the content of carotene amounted to 232 mg and of the experimental group which received 10 kg of carrots it amounted to 962 mg. Observations which lasted for 24 days showed that the average daily milk yield of the control group cows amounted to 10.9 kg and of the

experimental group to 10.6 kg each; eva-

Card 1/2

CADAR, Damian, biolog

Microelements and plant physiological processes. St si Teh Buc 15 no.4:34-35 Ap '63.

CADARIU, Gh.; CRISAN, V.; VLAD, L.; SCHORSCHER, E.; MOISE, Gh.

The phenomenon of physical adaptation in workers employed in hot work-shops. Rev. igiena microb. epidem., Bucur. no.4:42-57 Oct-Dec 54.

1. Dankner Institutul de Igiena, fil. Timisoara.
 (WORK, physiology
 adaptation of organism in workers working in hot
 work-shops)
 (HEAT, effects
 on workers in hot work-shops)

CADARIU, G., prof.; CORNELSON, D., prof.; STRAUSS, H., assist. prof.; GAVRILESCU, N. assist prof.; ANASTASATU, C., prof.

The part played by physiology in hygiene and preventive medicine. Rumanian M Rev. no.1:54-64 Jr-Mr '61.

(PHYSIOLOGY) (HYGIENE) (PREVENTIVE MEDICINE)

RUMANIA

CADARIU, Gh., Prof; BARHAD, B., Dr.

The late of the design and a contract of the c

Institute of Hygiene and Protection of Labor of the RPR (Institutul de igiena si protectia muncii al RPR) - (for all)

Bucharest, <u>Igiena</u>, No 5, 1963, pp 385-395

"Current Problems of Labor Hygiene in the Chemical Industry."

(2)

MiddilA

CADAPTU, Gh., Professor; BARHAD, B., ED; GHEORGHIU, D., ED; ENGIU, I., Engr; SUFRIN, M., Engr.

Buchcrest, Igiena, No 6, Nov-Dec 63, pp 489-492

"Problems of Hygiene and Labor Protection on the Building Sites in Bucharest."

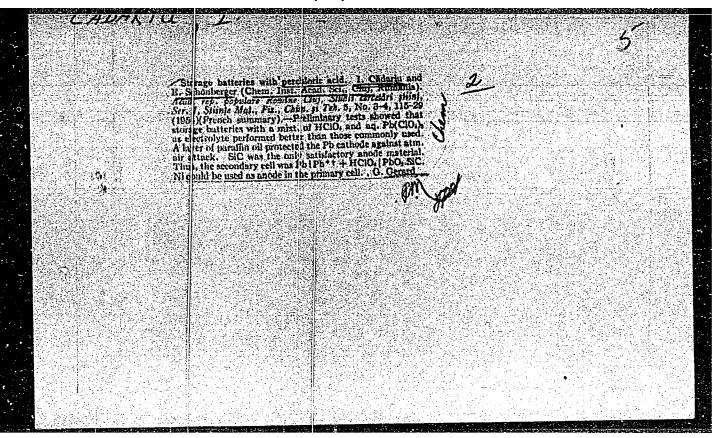
(3)

LUPASCU, Gh., prof.; CADARIU, Ga., prof.; BOSSIC-AGAVRILOARI, Aspasier COSTIN, P., dr.; HUSCHITT, M., dr.; BOZDOC, T., dr.; MISSITS, Gh., dr. [deceased]; FOFOVICI, T., DR.; HAIVAS, Maria, dr.; DOROS, V., dr.

Bradication of an old fecus of ancylostomiasis. Microbiologia (Bucur.) 9 no.3:225-230 My-Je \*64

1. Il rare efectuata in l'aditutul de igiena din Timisoara, Statiunea de malarie-helmintologie din Timisoara si Centrul antihelmintic din Anina.

CADARIU,	L.	
	Distr: 4E3b  The complexes of trivalent metals with organic oxyacids.  III. A potentiometric study of alumina-salicylates. I.  III. A potentiometric study of alumina-salicylates. I.  Cadariu and L. Oniciu. Acad. rep. populare Romine, So., 1442bc.—The reaction between the Al*i ons and salicylate was studied potentiometrically. In the presence of attest was studied presented attention attention attention attention attention attention attention attention attention attent	
d	chelate corresponded to 1 Al:1 salicylate. An of 1 Al:2 mino-salicylic product corresponding to a ratio of 1 Al:2 mino-salicylic product corresponding a mixt. of a salicylates could also be obtained by boiling a mixt. of a salicylates could also be obtained by boiling a mixt. of a salicylates could also be obtained by boiling a mixt. of a salicylate solu. of Al(NO <sub>2</sub> ), and salicylic acid.  Mella Paecht-Horowitz	



CADARIU, I.; NIAC, G.; ONICIU, L.

Determination of the spectrum of absorption in ultraviolet of the complex  $FeS_2O_3$  . Studia Univ B-B S. Chem 7 no.1:27-34 162.

CADARIU, I.; ANDREI, Z.; ONICIU, L.

Complexes of trivalent metals with organic hydroxy acids. Pt.ll. Studia Univ B-B S. Chem 7 no.1:71-75 162.

CADARIU, I.; GOINA, T.

Complexes of trivalent metals with organic hydroxy acids. Pt.13. Studia Univ E-B S. Chem 7 no.2:15-22 '62.

CADARIU, I.; ANDREI, 2.

Complexes of trivalent metals with organic hydroxy acids. Pt. 14. Studia Univ B-B S. Chem 7 no.2:59-80 162.

CADARIU, I.; GOINA, T.; ONICIU, L.

Complexes of trivalent metals with organic hydroxy acids. Pt. 15. Studia Univ B-B S. Chem 7 no.2:81-87 '62.

CADARIU, 1.; SCHONBERGER, E.

Reaction of methane with carbon monoxide on the Ni-Si and Co-Si catalyzer. Studia Univ B-B S. Chem 7 no.2:99-104 '62.

CADARIU, I.; ONICIU, L.; SCHMIDT, E.

Complexes of trivalent metals with organic hydroxy acids. Pt. 17. Studia Univ B-B S. Chem 7 no.2:111-116 '62.

CADARIU, I.; SCHONBERGER, E.

Kinetics of reaction between methane and carbon monoxide in electric discharges. Studia Univ B-B S Chem 8 no.1: 19-22 63

1. "Babes-Bolyai"University, Cluj.

OSTROGOVICH, A. [deceased]; CADARIU, I.

Tests of benzoylation of some exciminatriazines with benzoic anhydride. Pt. 47. Studia Univ B-B S. Chem 8 no. 2:19-25 163.

CADARIU, I.; GOINA, T.

Complexes of trivalent metals with organic hydroxy acids. Pt. 19. Studia Univ B-B S. Chem 8 no. 2:27-30 '6

SOO, A.; GIURGIU, M.; CADARIU, I.

Chromatographic studies on the basic complexes of chromium. Studia Univ B-B S. Chem 8 no. 2:61-74 '63.

ONICIU, L.; SCHMIDT, E.; CADARIU, I.

Complex compound tert'ary metals with organic hydroxy acid. Pt. 20. Rev chimie Roum 9 no.12:849-855 D 164.

1. Institute of Physical Chemistry, Babes-Bolvai University, 11 Arany Janos Street, Cluj. Submitted July 9, 1964.

ONICIU, L.; SCHMIDT, E.; CADARIU, I.

Complexes of trivalent metals with organic hydroxy acids. Pt.20. Studii cerc chim 13 no.12:893-899 D'64.

1. Chair of Physical Chemistry, Faculty of Chemistry, "Babes-Bolyai" University, Cluj, 11 Arany Janos Street.

CADEK, A.; Mikyska, L.

"Disturbances in superheaters of steam generators."

ENERGETIKA, Praha, Czechoslovakia, Vol. 5, no. 1, Jan. 1955

Monthly List of East European Accessions Index (EEAI), Library of Congress, Vol. 8, No. 8, August 1959

Unclassified

FAHRNER, R., inz.; CADEK, A.; POUR, B., inz., dr.; HLUBUCEK, inz.; PFLEGER, V.; NETUSIL, J.; REISS, L., prof., inz.; KOHOUT, J.; KRIKA, J.; VLASAK, J.; VLACH, J., inz., dr.; CERNY, St.; KALDROVIC, P.; JIRASEK, J.; BURES, J.; SCHIFFLER, O., inz.; LIDICKY, Fr., inz.; BRAUNER, J., inz.

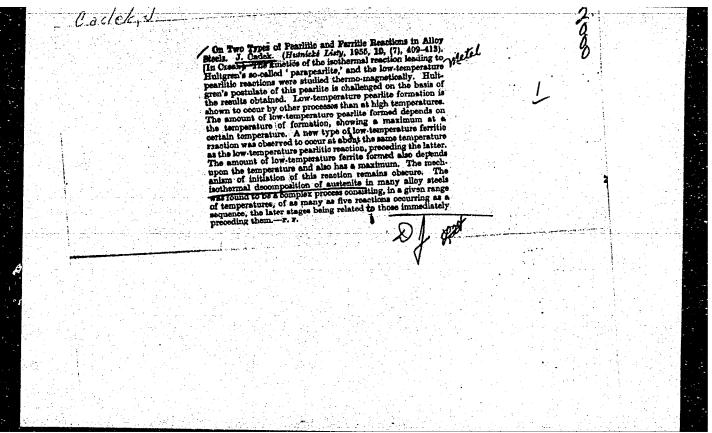
Record of the 1st National Conference of the Czechoslovak Scientific and Technical Society, Section for Power Engineering, held in Prague, April 1961. Energetika Cz 11 no.6:Suppl.: Energetika 11 no.6:1-11 '61.

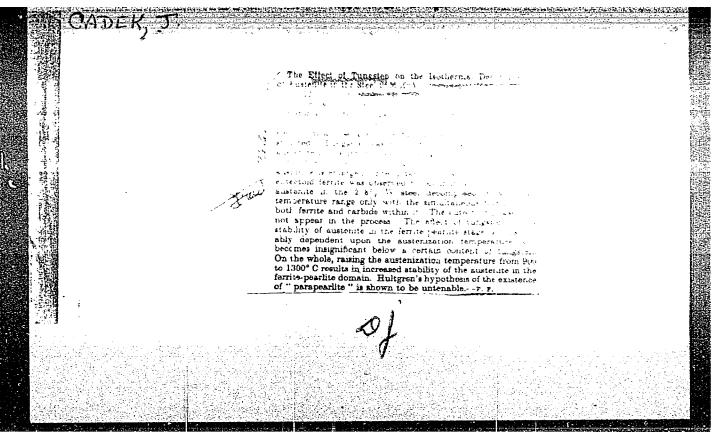
CADEK, J.; KACURA, G.; MALKOVSKY, M.

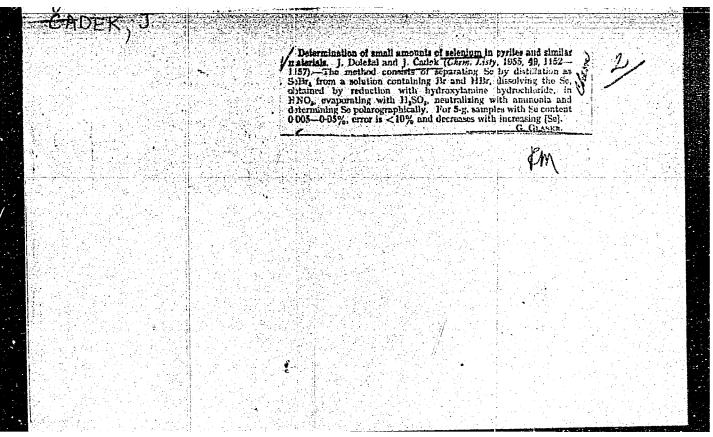
Genetic relations between the thermal springs and Neoidic rock mineralization in the Teplice and Usti nad Laben areas. Vest Ust geol 38 no.4: 265-268 Je 163.

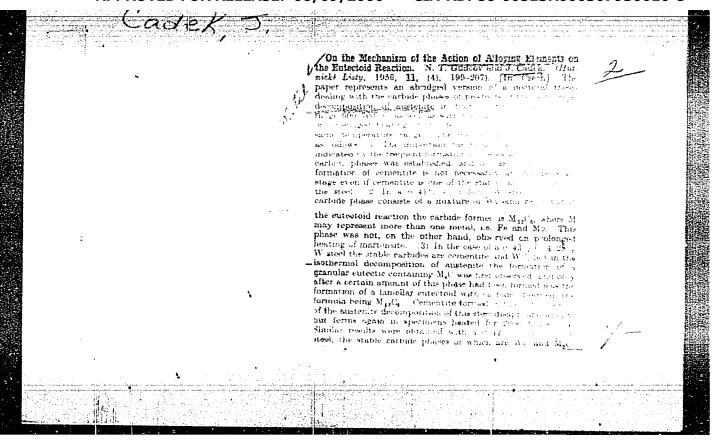
1. Ustredni ustav geologicky, Praha.

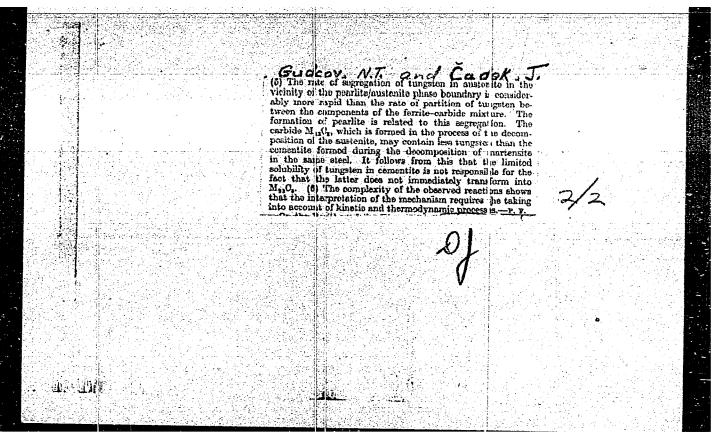
ČADEK,	
	현실 경우 등에 발표하는 경우 등록 발표하는 그 전 보고 있다. 현실 수 있는 사람들이 되고 있는 것이 되고 있는 것이다. 그런 것은 것은 것이다. 그렇게 되는 것은 것을 하면 하는 것을 하는 것이 없는 것을 하는 것이 되는 것이 되는 것이 되는 것이 되는 것이 되는 것이 없는 것이다. 그렇게 되고 있는 것은 것을 하는 것을 하는 것을 하는 것을 하는 것을 하는 것이 되는 것이 되는 것이 되는 것이 되는 것이 되었다.
	The Rifect of Tanggien on Susceptibility to Temper-Brittle- Ness. J. Cadek. (Humcké Litty, 1955, 10, (5), 285-293).  In Creent. The efficiency of tungaten in preventing temper brittleness in 35% Cr-2% V and in 15% Ni-4% Cr low-alloy steels was investigated and compared with similar effects obtainable with molybdenum, primarily with a view of replacing the latter by the former. Replacement was found to be possible, optimum tungaten additions being at most 80% greater than the molybdenum additions prescribed by Crechoslovak Standard Specifications.—F. F.

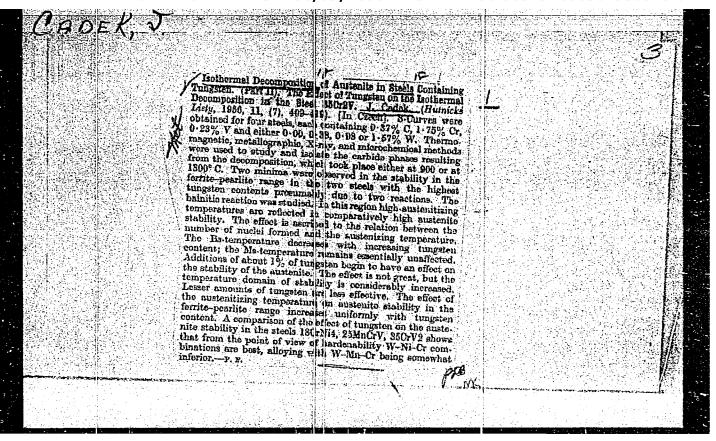












CADEK, J.

Use of microanalytical methods in the study of the isothernal disintegration of austenite. p. 216. (Hutnicke Listy, Vol. 12, no. 3, March 1957. Brno, Czechoslovakia)

SO: Monthly List of East European Accessions. (EEAL) LC. Vol. 6, No. 6, June 1957. Uncl.

CADEK J.

Title

CZECHOSLOVAKIA/Physics of Solids - Phase Conversion in Solid Bodies E-6

Abs Jour: Ref Zhur - Fizika, No 2, 1958, No 3451

: Mazanec Karel, Cadek Josef Author

Inst

: Effect of Tungsten on the Kinetic Parameters During the Forma-: Not Given

tion of Pre-eutectoid Ferrite.

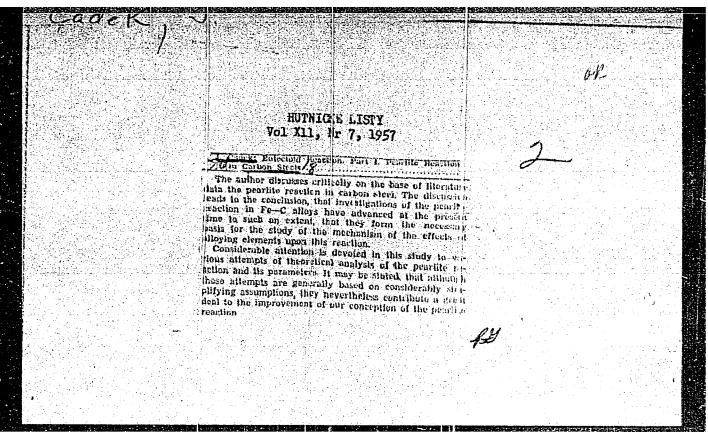
Orig Pub: Hutnicke listy, 1957, 12, No 6, 492-500

Abstract : A study was made of the influence of tungsten on the speed of formation and on the growth of nuclei of pre-eutectoid ferrite in isothermal decomposition of austenite. It was established that tungsten reduced the speed of formation of nuclei practically independently of the temperature. As the content of tungsten increases the speed of formation at low temperatures (below 650° C) falls substantially while at high temperatures (approximately 740° C) it remains almost constant. The dependence of the speed of formation of nuclei on the time is established: after the lapse of incubation period it

raises rapidly, reaches a maximum and then again diminishes

hyperbolically.

: 1/1 Card



CAde K.

CZECHOSLOVAKIA/Solid State Physics - Phase Transition in Solids

E--6

Abs Jour : Ref Zhur - Fizika, No 4, 1958, No 8279

: Cadek, Josef Author

: VUMT, Prague, Czechoslovakia

: New Data on the Structure of Carbonitride Layers Inst Title

Orig Pub : Hutmicke listy., 1957, 12, No 7, 597-604

Abstract :  $\Lambda$  microscopic and electron-macroscopic investigation was made of the precess of nitro cementation of steel. It was found

that when the layer contains more than 0.5% nitrogen, microscopic porosities are formed during the process of nitro cementation of part of the grain boundaries of the austenite in the diffusion layer. The conditions of formation of the micropores and their shapes are investigated. It is found that the cause of formation of the micropores is the liberation of N in the form of molecular, non-diffusing  $N_{\rm 2}$  from the atomic N in the solid solution of N in the austenite. Separation of N in molecular form, in turn, is connected with the local thermodynamic activity of N on the grain boundaries, an activity

Card

 $E \sim 6$ 

. CZECHOSLOVAKIA/Solid State Physics - Phase Transitions in Colida

'Abs Jour : Ref Zhur - Fizika, No 4, 1958, No 8279

connected not only with the contents of N in the layer, but also with the concentration of the carbon. The condition for the formation of microscopic porosities on the grain boundaries of the austenite is that the difference in the crystallographic orientation of the neighboring grains exceed a certain critical value. The nuclei of the pores occur in those places where the interaction between the neighboring grains is disturbed in the boundary layer. The results obtained confirm experimentally the correctness of the theoretical (island) model of the grain boundary, proposed by Mott (Mott, N.F., Proceedings Physical Society, 1948, 60, 391).

Card : 2/2

CADEK, J.

Eutectoid reaction. It. 2. Eutectoid and pearlite reaction in alloy steels.

p. 687 (Hutnicke Listy) Vol. 12, no. 8, Aug. 1957, iraha, Czechoslovakia

SO: FONTHLY INDEX OF EAST EUROFEAN ACCESSIONS (2 AI) LC, VOL. 7, NO. 1, JAN. 1958

CADEK, J.; MAZANAC, K.

Isothermal decomposition of austenite in tungsten-alloyed steels. Pt. 3. Effect of tungsten on the isothermal austenite decomposition of austenite in hypocutectoid carbon steel.

p. 777 (Hutnicke Listy) Vol. 12, no. 9, Sept. 1957, Fraha, Czechoslovakia

SO: MONTHLY INDEX OF MAST EUROPEAN ACCESSIONS (REAL) LC, VCL. 7, NC. 1, JAN. 1955

CADEK, JUSEF

CZECHOSLOVAKTA/Solid State Physics - Diffusion. Sintering

E-7

Abs Jour : Ref Zhur - Fizika, No 6, 1958, No 13189

: Cadek Josef, Janda Fmil Author

: Vyzkumny ustav hutnictvi zeleza, Prague, Czechoslovakia : Methods of Studying the Diffusion with the Aid of Radio-Inst Title

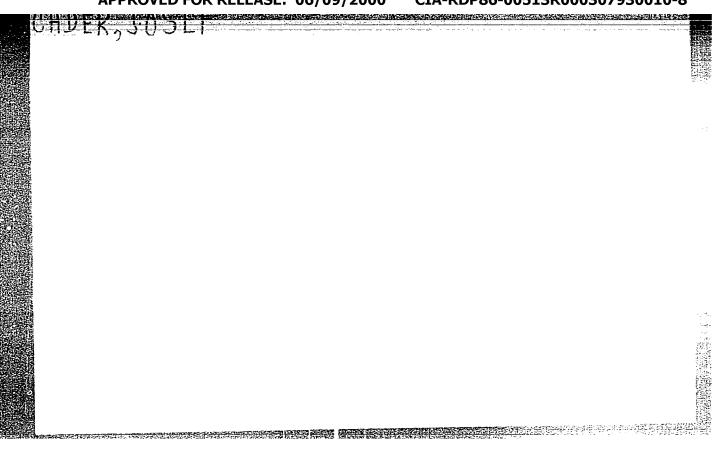
active Isotopes

Orig Pub : Hutnicke listy, 1957, 12, No 11, 1008-1020

Abstract : Examination is made of methods for measuring the coefficient of diffusion with the aid of radioactive isotopes. In some of these methods, the use of radioactive isotopes contributes to an increased sensitivity, accuracy, and speed . Other methods are based on the interaction between the radioactive radiation and the substance. These methods, called absorption methods, are suitable particularly because their use requires neither subdivision of the specimens into a layer nor exact

measurements of small distances.

: 1/1 Card



CADEX- JOSEF

CZECHOSLOVAKIA/Solid State Physics - Phese Transitions in Solids E-6

Abs Jour : Ref Zhur - Fizike, No 11, 1958, No 25240

Author : Cadok Josef, Tlusta Dagnar

Inst : Not Givon

Title : The Bainite Reaction, Fart I. Fromorties of the Bainite

Reaction

Orig Fub : Hutnicke listy, 1958, 13, No 2, 123-133

Abstract: The authors discuss the characteristic feature of the bainite transformation as compared with ferrite and pearlite, transformation, on the one hand, and with the nartensite transformation on the other. In paste of the fact that the bainite transformation differs from the martensitic one in the diffusion character, there is a deep analogy between the two. Since the stabilization phenomenen is of great importance in the explanation of the kinetics of the bainite reaction and for a formulation of a theory for it, the authors discuss in great detail the experimental facts pertaining to this phenomenen. The article contains also a collection and a critical

Cerd : 1/2

CADEK, J.

CZECH/34-58-3-7/23

AUTHORS: Likeš, Jiří (Ing.), Mazanec, Karel (Cand. Tech. Sci., Ing.), Čadek, Josef (Cand. Tech. Sci., Ing.)

TITLE: Application of Statistical Methods for Studying the Isothermal Decomposition of the Austenite. Part II. Methods of Measuring the Speed of Formation of Germinations and the Speed of Growth (Použití statistických metod při studiu isotermického rozpadu austenitu. Cast II. Metody mereni rychlosti tvorby zarodku a rychlosti rustu)

PERIODICAL: Hutnické Listy, 1959, Nr 3, pp 215-222 (Czechoslovakia)

ABSTRACT: The first part of this work was published in Hutnické Listy, 1957, Nr 3, p 216. It was shown in Part I that the basic parameters which determine the kinetics of isothermal decomposition of austenite are the speed of formation of germinations and the linear speed of their growth. The morphology of the decomposition products which has a decisive influence on the mechanical and other properties is determined primarily by the ratio of these parameters. Therefore, for understanding the mechanism of the influence of alloying elements on the decomposition of austenite, it is necessary to know the influence of alloying elements on these parameters. Earlier work by the alloying elements on these parameters. Earlier work by the authors (Ref 2) on the influence of tungsten on the speed of formation of germinations and on the speed of growth of hypo-

CZECH/34-58-3-7/23

Application of Statistical Methods for Studying the Isothermal Decomposition of the Austenite. Part II. Methods of Measuring the Speed of Formation of Germinations and the Speed of Growth

eutectoidal ferrite during isothermal decomposition of austenite has enabled arriving at important conclusions on the mechanism of the influence of tungsten on the ferritic reaction and has also contributed to elucidating certain general characteristics of the kinetics and the mechanism of this reaction. Correct interpretation of the results of measurement of the kinetic parameters presupposes basic knowledge of the present theory of formation of germinations and of their further growth. Therefore, the first, earlier published, part of this work was devoted to theoretical fundamentals. This second part of the paper is devoted to statistical methods of measuring the kinetic parameters. Although in the first instance the authors aimed at studying the decomposition of austenite, the work went considerably beyond the scope of this problem. Measurement of the speed of formation of germinations and the speed of their growth is based on several basic operations of quantitative stereometric metallography, namely, determination of

Card 2/4

CZECH/34-58-3-7/23

Application of Statistical Methods for Studying the Isothermal Decomposition of the Austenite. Part II. Methods of Measuring the Speed of Formation of Germinations and the Speed of Growth

the phase composition, determination of the number of particles per unit of volume, determination of the specific surface, etc. For the purpose of determining the speed of formation of germinations it is necessary to determine the fraction of non-transformed austenite as a function of the reaction time, the number of particles of a given decomposition product per unit of volume, also as a function of time, and the area of the boundaries of  $\gamma$ -grains per unit of volume (in cases in which it is necessary to ordinate the speed of formation of germinations to a unit of the area of γ-grain boundaries). In the first part of the paper the authors deal briefly with the methods of quantitative determination of these three magnitudes and also with other methods of calculating the speed of formation of germinations. In the second part of the paper the most important methods of determining the speed of growth are dealt with and a method of measuring the distance between between between between of the most important parameters affecting the speed of growth, is described. In view of the large number of available nothode the authors could not deal with any of them in detail.

CZECH/34-58-3-7/23

Application of Statistical Methods for Studying the Isothermal Decomposition of the Austenite. Part II. Methods of Measuring the Speed of Formation of Germinations and the Speed of Growth

They propose to do that in later work which will be devoted to a narrower field of investigation. There are 5 figures and 24 references, of which 5 are Czech, 2 German, 1 French, 4 Soviet and 12 English.

ASSOCIATION: Výzkumný ústav hutnictví železa, Praha (Ferrous Metallurgy Research Institute, Prague)

SUBMITTED: September 13, 1958.

2:

Card 4/4

CADEK, J.

"Determination of the origin of nonmetallic inclusions in steel by means of a Ca45 radioactive isotope."

HUTNICKE LICTY, Brno, Czechoslovakia, Vol. 14, No. 6, June 1959.

Monthly List of East European Accessions (EMAI), LC, Vol. 8, No. 9, September 1959. Unclassified.

69269 Z/034/60/000/04/005/028 E073/E535

AUTHORS: Mazanec, Karel, Engineer, Candidate of Technical Sciences (Vyzkumný ústav VŽKD, Ostrava), Čadek, Josef, Engineer, Candidate of Technical Sciences, Likes, JIří, Engineer (Výzkumný ústav hutnictví železa, Praha)

Influence of Nickel on the Speed of Formation of Germinations and on the Speed of Growth of Hypocutectoidal

PERIODICAL: Hutnické listy, 1960, Nr 4, pp 232-287

ABSTRACT: Earlier work by the authors of this paper (Refs 1,2) relating to the influence of W on the kinetic parameters showed that in the case of high degrees of super-cooling the speed of growth of the ferrite is controlled by the diffusion of carbon in the austenite. Therefore the authors considered it of interest to obtain information on the influence of nickel, an element which does not form carbides in steel. For the investigations two steels were used of the following compositions: Steel A: 0.27% C, 0.26% Mn, 0.25% Si, 0.033% P, 0.026% S, 0.14% Cu, 0.04% Ni, 1.0% Cr;

B: 0.31% C, 0.33% Mn, 0.25% Si, 0.033% P, 0.024% S 0.16% Cu, 1.17% Ni, 1.03% Cr.

Card 1/3

69 > 69 Z/034/60/000/04/005/028 E073/E535

Influence of Nickel on the Speed of Formation of Germinations and on the Speed of Growth of Hypereutectoidal Ferrite

These steels were produced in a 40 kg capacity high frequency furnace and cast into ingots which were then forged into rods of 20 mm dia. Prior to manufacture the samples were subjected to sphereodisation annealing Specimens of 10 x 10 x 2 mm were for 4 hours at 700°C. homogenization annealed in special ampoules without access of air for the duration of one week at 1050°C. Following that the specimens were electrolytically coated with a chromium layer about 0.03 mm thick, to prevent decarburization. Austenization was effected at 1100°C for 10 minutes in a vertical tubular furnace inside a protective argon atmosphere. obtained results it is concluded that: 1) Nickel reduces considerably the speed of ferrite growth, particularly at high degrees of supercooling (700° to 650°C). The influence of nickel on the speed of formation of germinations would not be determined. 2) The speed of ferrite growth in the range of high degrees of supercooling is obviously controlled by the Card 2/3 speed of carbon diffusion in the austenite since the

692 69 Z/034/60/000/04/005/028 E073/E535

Influence of Nickel on the Speed of Formation of Germinations and on the Speed of Growth of Hypereutectoidal Ferrite

obtained activation energy of the growth (31 000 cal/mol for the steel A and 26 700 cal/mol for the steel B) approaches the activation energy of the diffusion of carbon in the austenite.

3) An analysis was made of the isothermal ferritic reaction and the activation energy of this reaction was determined. The obtained values of the activation energy (37 500 cal/mol for steel A and 35 000 cal/mol for steel B) lead to the conclusion that the speed of diffusion of C in the austenite probably controls not only the speed of growth at high degrees of supercooling but also the entire kinetics of the ferritic reaction. There are 13 figures, 2 tables and 11 references, 5 of which are Czech, 4 Soviet and 4 English.

ASSOCIATIONS: Výzkumný ústav VŽKG, Ostrava (Research Institute VŽKG, Ostrava) and Výzkumný ústav hutnictvi železa. Praha (Ferrous Metallurgy Research Institute, Prague)

SUBMITTED: June 27, 1959

Card 3/3

18:7500

80268

2/034/60/000/06/009/053

AUTHORS:

Cadek, Josef and Tykal, Kamil E073/E335

TITLE:

A New Mechanism of Isothermal Decomposition of Alloyed

PERIODICAL:

Hutnické listy, 1960, Nr 6, pp 450 - 455

ABSTRACT:

A new mechanism is described of decomposition in the eutectoidal range, which is closely related to the nonsteady process of eutectoidal decomposition of austenite. This mechanism was observed in studying precipitation of carbides in Cr-W steels, the results of which will be the subject of a separate paper. The investigated steels contained about 12.5% Cr, 0.5-0.6% C, 3 or. respectively, 5.5% W; the full composition is given in on p 450. The steel was produced in a 10-kg mediumfrequency furnace with a magnesite lining and cast into ingots weighing 7 kg. For the tests, the ingots were forged into 16 mm dia rods which, prior to manufacture, were normalised from 900 °C and tempered for 2 hours at 700 °C and then cooled in air. Austenisation was effected at 1 300 ± 10 °C for 30 min. The isothermal treatment was effected in a thermostat and a "sleeve" furnace at

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Z/034/60/000/06/009/033

A New Mechanism of Isothermal Decomposition of Alloyed Austenite

650 ± 3 °C. Long-run annealing of the products of isothermal decomposition of austenite was effected in a "sleeve" furnace after easling the isothermally transformed specimens into quartz ampoules. After heat treatment, the surface layer was removed from all the specimens to a depth of 0.5 - 0.6 mm to eliminate the influence of decarburisation. The electrolytic isolation of the carbides was effected by a method described in another paper. X-ray phase analysis of the isolated carbides was effected by the Straumanis asymptotic method, using  $CoK_{\alpha 1,2}$  radiation. The average exposure time was 2.5 hours (40 kV, 18 mA). For isolating the carbides the isothermally-treated specimens were subjected to metallographic analysis. After removing a 0.5 mm thick layer from one of its faces, each specimen was ground on emery paper and polished and etched electrolytically in a bath consisting of glacial acetic acid and perchloric acid (11:1). The electrolytic polishing and etching was effected

Card 2/5 for 2 min at 0.5 A/cm<sup>2</sup> with intensive cooling of the

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A New Mechanism of Isothermal Decomposition of Alloyed Austenite

electrolyte by flowing water; most of the specimens had to be additionally etched with Vilella-Bain etching fluid. The exposures were made with magnifications of 200X and 800X. The results of X-ray study of a carbide phase of the decomposition products for a temperature of 650 °C are entered in Table 2 for isothermal soaking periods of up to 5 000 hours. It was found that the two-phase (eutectoidal) decomposition of the solid solution is not connected with concentration changes in the main non-transformed body of the original phase. A typical example of such a decomposition is the formation of pearlite in Fe-C alloys. Due to the fact that its progress involves concentration changes in the main body of the non-transformed austenite. the non-steady state eutectoidal reaction is not a twophase decomposition in the classical sense. Whilst the two-phase decomposition (pearlitic transformation) was intensively studied for carbon and low-alloy steels, the non-steady state reactions have been studied only in individual cases and their mechanism is almost unknown. Card 3/5

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Z/034/60/000/06/009/033

A New Mechanism of Isothermal Decomposition of Alloyed Austenite

The isothermal decomposition of austenite in steels containing 0.5 - 0.6% C, 12.5% Cr and 3-5%5% W begins at 650  $^{\circ}$ C and has a non-steady state eutectoidal reaction, the progress of which involves a drop in the concentration of carbon in the non-transformed austenite. As a result of that, the eutectoidal transformation will stop after a certain time and the remaining austenite will decompose, bringing about formation of ferrite and precipitations of carbides in this formed ferrite. Thus, the non-steady state eutectoidal transformation leads in the given case to qualitative changes of the mechanism of the decomposition, for instance, to an arresting of the eutectoidal transformation and to a decomposition of the remaining austenite linked with the formation of ferrite and the precipitation of carbides in the ferrite, whereby the carbide particles increase primarily as a result of the diffusion of carbon from the non-transformed austenite into the ferrite. mechanism of the austenite decomposition, which is linked with ferrite formation and precipitation of carbides in

Card 4/5 the formed ferrite, is described in the paper in considerable

80268 **Z/034/60/000/06/009/**033 E073/E335

A New Mechanism of Isothermal Decomposition of Alloyed Austenite

detail. There are 19 figures, 2 tables and 8 references, of which 4 are English and 4 Czech.

ASSOCIATION: VÜHŽ, Prague SUBMITTED: February 15, 1960

Card 5/5

50-50

18.7500

Likes, Jiří, Čadek, Josef, Mazanec, Karel and

z/034/60/000/08/006/030

AUTHORS:

Kudelková, Jarmila

TITLE:

Contribution to the Methods of Stereometric Metallography. Part III. Method of Determining the Number of and the Size of Disc Particles to Disperse Phase

PERIODICAL:

Hutnické listy, 1960, Nr 8, pp 615 - 619

ABSTRACT:

Methods of quantitative evaluation of the microstructure of metals and alloys are gaining in importance in the study of phase transformations. The kinetics of the majority of such transformations can be described by two kinetic parameters, the speed of formation of the nuclei and the speed of growth of a new phase. Measurement of these parameters is based on using statistical methods of microstructural analysis. One of the most important tasks is determining the number of particles in the new phase per unit of volume of the specimen and the real (three-dimensional) size of these particles on the basis of the number and size of intersections of particles per unit of area of a polished specimen or on the basis of the length and the number of segments created by the

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80780 Z/034/60/000/08/006/030

Contribution to the Methods of Stereometric Metallography.

Contribution to the Methods of Stereometric Metallography.

Part III. Method of Determining the Number of and the Size of Disc Particles to Disperse Phase

intersection of particles of a polished specimen with lines drawn at random in the plane of the polished specimen. Such particles can have a variety of shapes, i.e. they can be spherical, cylindrical, acicular discshaped, etc. In earlier papers (Refs 1,2), one of the authors dealt with spherical particles. For studying martensitic and bainitic reactions it is important to develop a method of determining the number of discshaped particles. In this paper, the authors solved this problem for the case of particles of equal size with a random distribution and random orientation in the body of the specimen. Expressions are derived for the average number of particles per unit of volume and for the size of the particles k, D whereby all the expressions depend on the average number of intersections n per unit of area of the polished plane of the specimen, the average number of intersections n' per unit of length of longitudinally-drawn straight lines and on

357,30

z/034/60/000/08/006/030

Contribution to the Methods of Stereometric Metallography. Part III. Method of Determining the Number of and the Size of Disc Particles to Disperse Phase

estimating the value of  $\,p\,$  , the volume part of the phase  $\,\alpha\,$  . The value of  $\,k\,$  is then determined by interpolation from tabulated  $\phi(k)$  values. In the experimental part of the paper, comparison is made between the average F of the areas of the polished sections measured and the theoretically determined value E(f) . Finally, the theoretically derived relations are used for determining the number and size of bainite particles. The here described method enables direct measurement of the kinetic parameters of proceeding isothermal, martensitic and, particularly, bainitic reactions. Acknowledgments are expressed to V. Kejha. VUHZ, for his assistance in carrying out measurements on the polished specimens and to J. Kazdova, VUHZ, for her assistance in carrying out calculations. There are 5 figures, 4 tables and 13 references, of which 5 are Czech, 7 are English and 1 is Soviet.

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**Z/034/60/000/08/006/**030

Contribution to the Methods of Stereometric Metallography. Part III. Method of Determining the Number of and the Size of Disc Particles to Disperse Phase

ASSOCIATIONS: Výzkumný ústav hutnictví železa. Praha
(Ferrous Metallurgy Research Institute, Prague)
Výzkumny ústav, VŽKG, Ostrava (Research Institute.

SUBMITTED: August 25, 1959

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Z/046/61/000/004/002/009 D007/D102

AUTHORS: Cadek, J., Engineer, Candidate of Sciences, and Foldyna, V., Engineer, Candidate of Sciences.

TITLE: Heat-treatable, high-temperature, 12% Cr steels in power engineering.

PERIODICAL: Zváračský sborník, no. 4, 1961, 372-390

TEXT: The article describes efforts made to increase the heat-resistance of 12% Cr steels used in power engineering. The CSSR has so far developed the AK2MV, AK2WC and T58 modified Cr steel types and further efforts are being made to increase the heat-resistance of 12% Cr steels by (a) addition of Nb and/or Ti; (b) addition of B or B and N; (c) combining the methods (a) and (b); and (d) increasing the content of carbide-forming elements with simultaneous addition of Co to reduce the formation of  $\sigma$  eferrite. The article describes in detail tests with the Soviet EI 756 and EI 757 steels, modified by addition of Nb and B, and Ti and B, respectively; tests

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Z/046/61/000/004/002/009 D007/D102

Heatotreatable, ...

designed to verify information contained in literature on 12%Cr steels, modified by addition of carbide-forming elements and of B and N; and tests designed to verify the properties of the Soviet EI 993 steel. It was found that properties of E% 756 and EI 757 steels can be improved by the addition of 0.12 = 0.20% Nb, while addition of Ti produced poor plastic properties, due to the high content of  $\delta$  eferrite. Verification tests were made with Cr steels of various compositions. However, the measured creep strengths did not reach the high values listed in literature. The tests, therefore, eventually concentrated on the 20Crl2MoWVNbB steel. Its properties were compared with those of unmodified 20Crl2MoWV steels. It was found that the modified steel has a higher creep strength at temperatures above 575°C, while all other properties remain satisfactory. Turbine runners made of 200crl2MoWVNbB steel have higher yield strength, same ductility, and somewhat higher contraction and notch toughness than runners made of AK2MV steel. For manual are welding of the modified steel, electrodes are being tested which have a composition similar to the parent metal. In conclusion, the authors state that creep-strength values of 20Crl2MoWVNbB steel, heat-

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Z/046/61/000/004/002/009 D007/D102

Heat-treatable, .....

treated to a strength 80 - 85 kg/mm<sup>2</sup>, i.e.  $5_{TP/10}4 = 14.0 \text{ kg/mm}^2$ , and  $5_{TP/10}5 = 7.7 \text{ kg/mm}^2$ , as measured by the Larson-Miller method, are lower than the actual potentialities of that steel type, and that final conclusions cannot yet be made. There are 9 figures, 10 tables, and 11 references: 5 Soviet-bloc, 3 non-Soviet-bloc, and 3 unidentified. The references to the 2 English-language publications read as follows: Hagel, Becht, Schenectady, Structural Stability of Modified 12-Chromium Alloys. Trans. ASME, October 1956, 1439-1446; Kauhausen, Kaesmacher, The Problem of Welding High Temperature Service Materials, British Welding Journal, December 1960, 558-707. (Technical Editor: Engineer J. Malý of the VUZ Bratislava).

ASSOCIATION: VÚHŽ Praha (VÚHŽ Prague) (J. Čadek) VÚ VŽKG Ostrava (V. Foldyna)

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s/137/62/000/006/150/163 A057/A101

AUTHORS:

Cadek, J., Foldyna, V.

TITLE:

Thermally treated heatproof steels with 12% chromium in power

engineering

PERIODICAL: Referativnyy zhurnal, Metallurgiya, no. 6, 1962, 5, abstract 6E30

("Zvárac. sb.", 1961, v. 10, no. 4, 372 - 390, Czechoslovakian;

Russian, German and English summary)

The investigation of heatproof steel with 12% Cr is described. The tests were carried out on forged pieces of steel 20Cr12MoWV and 20Cr12MoWVNbB. Above 575°C steel 20Cr12MoWVNbB showed a higher Griction 10<sup>5</sup> value than a steel without Nb and B at 600°C i.e. at a temperature lower by 25°C. For the manual arc welding of both steel types, electrodes of the same chemical composition as the base metal are used.

V. Tarisova

[Abstracter's note: Complete translation]

Card 1/1

MYSLIVEC, Theodor; CADEK, Josef; MANDL, Miroslav; VRSEK, Jaroslav; BRODSKY, I.; LUBOVSKY, M.

Effect of the quality of ceramic runners on the micropurity of steel used for making railway wagon tires. Part 2: Investigation on determining the origin of nonmetallic inclusions in steel by radioactive isotopes. Hut listy 16 no.2:94-102 F '61.

1. Vyzkumny ustav, Vitkovicke zelezarny Klementa Gottwalda, Ostrava (for Myslivec, Brodsky and Lubovsky). 2. Vyzkumny ustav hutnictvi zeleza, Praha (for Cadek, Mandl and Vrsek).

FREIWILLIG, Rudolf; CADEK, Josef; BRONEC, Josef

Kinetics of decarburization of cold rolled silicon steel transformer sheets in the H2-H2-H2O and CO-CO2-H2-H2-H2O atmospheres. Hut listy 16 no.9:645-651 S 161.

1. Vyzkumny ustav hutnictvi zeleza, Praha.

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28602 z/047/61/000/011/001/004 D007/D102

AUTHOR:

Cadek, Josef, Engineer, Candidate of Sciences

TITLE:

Saving metals by development and introduction of new steel

types

PERIODICAL: Technická práce, no. 11, 1961, 937-941

TEXT: The article describes efforts made in the CSSR to save scarce alloy elements, especially Ni and Nb, by developing low-alloy steels with improved mechanical properties. Ti and V additions to CSN 11523 (St 52) MnSi steel mechanical properties. If and valuations to our light (by Jz) mind steel and to MnCrSi steel (for thicknesses from 25-50 mm) have led to the development of steel types CSN 11483, 11583, 11603 with increased yield points, and, eventually, to a MnVN steel type which has a minimum yield point of 45 kg/mm<sup>2</sup>. Most suitable for welded structures are steel types CSN 11483, 11603 and MnVN, since they need not be preheated. Czechoslovak high-grade construction steels numbers 12 - 16 already contain fewer scarce alloy elements, however, their properties can still be improved. The following B-alloyed steel types have been developed for the automotive and tractor industry:

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Saving metals by ...

CSN 12042 (a B-modified CSN 1242) which is successfully used instead of CSN 14240 and 14331 Mn-Cr steels; CSN 14230 which is used instead of CSN 15260 Mn-Cr-V steel and number 16 Ni-steels; CSN 12051 steel designed to replace carburized steel used for several automotive parts. Another B-alloyed steel is the 20 MnCrB carburizing steel which is also used for automotive parts (gear wheels) instead of CSN 14220 and/or CSN 16220 CrNi steels. The VZKG steel plant has developed two fine-grained, Ti-alloyed MnGr carburizing or nitriding steels, comparable to the Soviet 18KhGT and 30KhGT steel types. These steels can be heat-treated at higher temperatures (gas carburization at 1,050 - 1,100°C) and can replace the CSN 16220 Ni steel. Also, the following new refractory and stainless steels, permitting the saving of Ni, have been developed: CSN I481 (MnCrTi), CSN 17482 (MnCrV), and CSN 17483 (MnCrMoV) which are destined for large steam-generator pipes and have a higher creep strength than foreign 16/13 Nb steel. The SONP steel plant in Kladno has developed the AKRE steel type which is a Mo- W- and V-alloyed, Ti-stabilized, 13/12 austenitic CrNi steel with refractory properties comparable to the well-known Soviet EI 695R steel. The following stainless, austenitic steels have been developed in the CSSR: (1) CSN 17460 which is an

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Saving metals by ...

austenitic 18/9 Cr Ni steel in which 50% of the Ni contents were saved by doubling the amount of Mn and the addition of 0.20% N. This steel is produced by the SONP and the VZKG steel plants; (2) N 7470 which contains 17.5% Cr, 15.5% Mn, 0.5% Mo, and 0.35% N; (3) N7471 which has the same composition as the N 7470, except that it contains 1.5% Ni and 1% Si and no Mo. The production of this steel type is currently being introduced at the VZKG steel plant. These steels replace the steel types CSN 17241 and CSN 17242. They have 100% higher yield points (up to 40 kg/mm²) than conventional CrNi steels, and are characterized by high ductility and notch toughness which remain unimpaired by low temperatures down to -200°C. Stabilized scainless steels, developed on the basis of Soviet EP 53, EI 811, and EF 54 steels, are designated Cr21Ni5Ti (substitute for CSN 17246) and Cr21Ni6Mo2Ti (substitute for CSN 17347) and contain 50% less Ni, and somewhat more Cr than the classic steel types which they are meant to replace. However, they can be used only up to 250°C due to their tendency to become brittle. The SONP steel plant in Kladno has also developed a stainless construction steel, designated AKVH, which contains 0.1% C, 17% Cr, 7% Ni, 0.7% Ti, and 0.2% Al. After heat treatment (solution annealing and subsequent hardening at 450 -500°C), the ultimate yield point of this steel reaches 120 kg/mm<sup>2</sup> and quench-

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Saving metals by ...

ing is not required to improve mechanical properties. At the present time, the construction of a new plant for the production of anisotropic and oriented transformer sheets is being projected. Also an improved technology for cold-rolling of sheets for dynamo laminations is being studied and slated to be gradually introduced during 1962-67.

ASSOCIATION: Výzkumný ústav hutnictví železa, Praha (Research Institute of Iron Metallurgy, Prague)



Card 4/4

CADEK, J.; FREIWILLIG, R.; DUPAL, O.

Reaction between carbide and mother metal in some steel alloys. Hut listy 16 no.12:874-885 D '61.

1. Vyzkumny ustav hutnictvi zeleza, Praha.

(Steel alloys) (Carbides)

Z/034/62/000/002/001/002

18.1152 1521 1418 4016

E073/E535

AUTHORS :

Cadek, Josef, Engineer, Candidate of Science: Cochnar, Zdenek, Engineer and Freiwillig, Rudolf,

Engineer

TITLE

Equilibrium conditions of iron-rich Fe-Cr-V-C alloys at carbon concentrations of 0 30% and a temperature

of 700°C

PERIODICAL: Hutnické listy, no.2, 1962, 122-129

In another paper (which is in the process of publication in Hutnicke listy) the authors and their team emphasize the importance of the study of the properties of the individual structural components and their mutual reactions from the point of view of developing refractory steels and alloys. The subject of this paper is the study of the isoconcentration section through the isothermic Fe-Cr-V-C tetrahedron for chromium concentrations between 0 and 16%, vanadium concentrations between 0 and 5% and a carbon concentration of U.30% at the temperature of 700°C. authors also studied the equilibrium conditions in the iron-rich alloys Fe-Cr-Mo-C and Fe-Cr-W-C; however, the results of this work will be the subject of separate papers. The iron-rich range of Card 1/6

## "APPROVED FOR RELEASE: 06/09/2000

CIA-RDP86-00513R000307930010-8

Equilibrium conditions of week

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the Fe-Cr-V-C section for U.20% C and a temperature of 700°C was studied by S.W.K.Shaw and A.G.Quarrell (Ref.2: J.inst.185, 1957, no. 4, 314). Relating to their results it is shown in this paper that doubts exist on whether an equilibrium state was achieved and whether the results of X-ray analysis of the isolated carbide phases were analysed critically enough. The here given results are intended as a contribution to the theoretical bases of the development of pearlite-ferrite, martensite and martensiteferrite high-temperature steels. The experiments were carried out with 20 mm rods forged from ingots weighing 1,2 kg produced in chill moulds and annealed for four hours at 700°C to improve machinability. The material was produced by smelting in a medium frequency 10 kg furnace, using as charge material the steel CSN 12013 of the following composition: 0.10% C. 0.29% Mn. 0.02% Si, 0.014% P, 0.023% S, 0.09% Cu, 0.02% Ni, 0.02% Cr, The deoxidation was by silicomanganese followed by aluminium (0.05%), metallic chromium was added after deoxidation and then, after thorough mixing, carbon was added using a synthetic Fe C alloy of the following composition: 4.38% C. O 33% Mn. 0.02% Si. Card 2/6

Equilibrium conditions of according

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0.018% P, 0.029% S, 0.13% Cu, 0.03% Ni and 0.11% Cr. Immediately afterwards vanadium was added in the form of ferrovanadium alloy and the melt was teemed. After forging, the rods were air-cooled and then annealed for four hours at 700°C. From these, 14 mm diameter x 32 mm cylinders were produced and sealed into quartz ampoules to prevent decarburization and annealed at 700°C +3°C for a duration of 5000 hours in a chamber furnace. Then the specimens were air-cooled. Prior to isolating the carbides, a layer of 0.7 to 1 mm thick was removed so as to eliminate the influence of possible oxidation. In the tests the carbides were electrolytically isolated and subjected to microchemical analysis and X-ray analysis using CrKa<sub>1,2</sub> radiation. Furthermore, microstructural analysis and hardness measurements were carried out. Investigation of the kinetics of the reaction of the carbide phase with the basic solid solution in Cr-V steels has shown that, even at 650°C, annealing for 5000 hours is sufficient for achieving an equilibrium state (Ref. 17: Z. Cochnar and J. Cadek. Research Report VVHZ, being prepared for publication). Therefore the isoconcentration section through the isothermic Fe-Cr-V-C



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Equilibrium conditions of ...

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terrahedron shown in Fig.1 represents the real equilibrium diagram. Direct comparison of the results with those of Shaw and Quarrell is possible only in single instances. As regards the diagram itself, comparison could not be carried out since the diagram of Shaw and Quarrell related to 0.20% C, whilst the here given results relate to 0.30% C. Comparison of the chemical compositions of the individual carbides with those determined by Shaw and Quarrell is problematical since in a number of cases these authors did not achieve the equilibrium state. The view expressed by H. J. Goldschmidt (Ref.8: J.Tron St.Inst.160, 1948, no.4, 345) and V. Foldyna and J. Wozniak (Ref.9: Hutnické listy 15, 1959, no.1 33) that vanadium has a low solubility in the cementite M2C was found incorrect; the solubility of vanadium in  $M_2C$  may reach 6 to 7%. In the carbide  $M_{23}C_6$  the solubility of vanadium is considerably higher (up to 13%) than in the carbide  $M_2C_3$  (up to 6.5%). The solubility of chromium and iron in the carbide  $M_4C_3$  is up to 7% and 5.7%, respectively. The results have shown that there is a strong interaction between components of the system Fe-Cr-V-C and therefore laws that are valid for diluted solutions are inapplicable for this Card 4/6

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system even at low concentrations of chromium and vanadium. There are 17 figures, 3 tables and 21 references: 7 Soviet-bloc and 14 non-Soviet-bloc. The English-language references read as follows: Ref.2: quoted in text: Ref.4: E.Smith and J.Nutting, J.Iron St.Inst.187, 1957, no.4, 314; Ref.8: quoted in text; Ref.20: K.H.Jack, J.Iron St.Inst.169, 1951, no.1, 26.

ASSOCIATION: Výzkumný ústav hutnictví železa, Praha

(Iron and Steel Research Institute, Prague)

SUBMITTED: July 4, 1961

Fig.1. Legend. Isoconcentration (0.30% C) section through the

isothermic (700°C) Fe-Cr-V-C tetrahedron.

Concentration, wt. % vs. Cr concentration, wt. %

Oblast - phase; označení oblasti - phase designation; symbol fázového složení slitiny - symbol used for

the phase composition of the alloy.

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Equilibrium conditions of ...

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OBLAST VE WHOWCH a+H<sub>3</sub>C В a.M.C. C F18.1 0 a + H23C6 D • ø a · M, C, KONCENTRACE V g 1 Ε d.H,C+H,C, a+H<sub>3</sub>C +H<sub>6</sub>C<sub>3</sub> G o a+H<sub>3</sub>C +H<sub>6</sub>C<sub>3</sub> H o a.M,C3.M,C3 H a.M, C, M,C, A a.M,C.M,C, M,C, L a.M,C,M,C,M,C, L o c o 0 0 \* B \* KONCENTRACE OF VE VAHOVYCH 90

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Z/034/62/000/004/001/005 E073/E335

18.7500

Cadek, Josef, Engineer and Freiwillig, Rudolf,

Doctor of Sciences, Engineer

TITLE:

PERIODICAL:

States of equilibrium of iron-rich Fe-Cr-W-C alloys

with a carbon content of 0.20% at 700 °C: Hutnické listy, no. 4, 1962, 273 - 282

TEXT: Present knowledge of carbides and intermetallic phases which may be present in the system Fe-Cr-W-C in a stable form is reviewed in the first part of the paper. The latter part of the paper deals with experimental results based on 198 alloys with carbon contents varying between 0.18 and 0.23%. The experimental alloys were subdivided in accordance with their carbon content. The Mn and Si contents were determined for 180 experimental alloys, whilst the P, S, Ni and Cu contents were determined from 48 samples and the Al content was determined for 20 randomly chosen specimens. The composition of these elements was as follows (%):

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States of equilibrium ...

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Content, %	Mn	Si	P	S	· Cu	Ni	Al
Minimum	0.08	0.02	0.021	0.021	0.14	0.05	0.01
Maximum	0.38	0.34	0.028	0.028	0.17	0.07	0.068
Average	0.18	0.13	0.025	0.024	0.16	0.06	0.02.

The samples were sealed into quartz ampules and annealed for 5 000 hours at 700 ± 3 °C, a time which was ample for achieving an equilibrium state, at least as far as the structure was concerned. The results of phase analyses are plotted in the form of a section of equal concentration (0.20% C) of the isothermal (700 °C) Fe-Cr-W-C tetrahedron in Fig. 1, where the vertical axis gives the tungsten concentration and the horizontal axis gives the chromium concentration, both in wt.%. It can be seen from the diagram that within the investigated range of concentration there were five two-phase regions, A, B, C, D, E, eight three-phase regions, F,G,H,K,L,M, N,O and four four-phase regions, P,R,S,T.

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2/034/62/000/004/001/005 E073/E335 States of equilibrium .... The existence of all these regions, except for the four-phase region P, was experimentally proved. Acknowledgments are expressed to Engineer K. Mazanec, Candidate of Sciences, VU VZKG, Ostrava, for his comments on the experimental results. There are 20 figures and 4 tables. Výzkumný ústav hutnictvi zeleza, Praha (Iron and Steel Research Institute, Prague) ASSOCIATION: SUBMITTED: September 14, 1961 Fig. 1 (smaller figure) - Key: 1 - region; 2 - designation of regions; 3 - symbol denoting phase composition of the alloy. 000 Card 3/4

Z/034/62/000/007/003/004 E073/E335

AUTHORS: Cadek, Josef, Doctor of Sciences, Engineer,

Freiwillig, Rudolf, Engineer and Sie Si San,

Candidate of Sciences, Engineer

TITLE: Equilibrium states of iron-rich Fe-Cr-Mo-C alloys

with a carbon concentration of 0.35% at 700 °C

PERIODICAL: Hutnické listy, no. 7, 1962, 507 - 516

TEXT: The isoconcentration section through the isothermal tetrahedron Fe-Cr-Mo-C for Cr contents of 0 - 16% and Mo contents of 0 - 10% was determined by means of electrolytic isolation of carbides which were then subjected to radiographic and microchemical analyses. 178 test alloys were used in which the carbon concentration varied between 0.32 and 0.38%, the average being 0.35%. Fig. 1 is the resulting diagram (0.35% C, 700 °C) giving the concentration of Mo in wt.% as a function of the concentration of Cr in wt.%. The letter designation of the areas in the diagram (A - T) as well as the symbols of the phase composition of the alloys are given in Table 4. Table 5 gives the chemical and phase compositions of the alloys for which no Card 1/5 ?

Equilibrium states of ....

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equilibrium state was reached after annealing for 10 000 and even 15 000 hours. The relatively low solubilities of No in M<sub>2</sub>C cementite (limit concentration not in excess of 1.2%) and of Mo in M<sub>2</sub>C<sub>3</sub> carbide were confirmed. The maximum concentration of Mo in M<sub>23</sub>C<sub>6</sub> was 11% and did not reach a value corresponding to the ideal composition of Fe<sub>21</sub>Mo<sub>2</sub>C<sub>6</sub> (composition of the metastable M<sub>23</sub>C<sub>6</sub> carbide in a ternary Fe-Mo-C alloy). Since Mo lowers the minimum concentration of Cr at which M<sub>23</sub>C<sub>6</sub> is formed, the Cr concentration in the carbide M<sub>23</sub>C<sub>6</sub> of this type of alloy can vary within wide limits. Even a very low chromium concentration suppresses, or at least strongly retards, the formation of MC carbide. In the investigated range of Cr and Mo concentrations, the n phase does not exist in a stable form. In earlier investigations of carbide precipitation in Cr-Mo steels at 650 °C and in studies of the structural changes

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2/034/62/000/007/003/004 E075/E335

Equilibrium states of ....

in Fe-Cr-Mo-C alloys with 12% Cr and 6% Mo, no precipitation of the  $\eta$  phase wis letected in the temperature range 500 - 800 °C. However, the stable existence of  $\chi$  was detected. There are 14 figures and 6 tables.

ASSOCIATION:

Vyzkumný ustav hutnictví zeleza, Praha

(Research Institute for Iron-mining, Prague)

SUBMITTED:

August 26, 1961

Table ..

Key - 1 - Zone

2 - Zone designation

3 - Symbol used for the phase composition

of the alloy

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z/054/62/000/008/002/004 E073/E535

Widek, J., Engineer, Dupal, O. Doctor of Science and

Part I. Precipitation of carbides during tempering of Freivillis, R. Engineer

Precipitation of carbides in alloy steels. AUTHORS: chromium-molybdenum steels at 650°C

This and the succeeding parts of the study relate to PERIODICAL: Hutnické listy, no.8, 1962, 573-580 TITLE:

This and the succeeding parts of the study relate to the precipitation of carbides in chromium-nolybdenum, the precipitation of carbides in chromium factor and chromium stocks. the precipitation of carbides in chromium-molybdenum, chromium-tungsten and chromium-vanadium steels at 650°C in the case of tungsten and chromium-vanadium 6 min and soon hours tungsten and chromium-vanadium steels at 050°C in the case of tempering for periods between 6 min and 5000 hours, as well as for tempering for periods between 6 min and annealing the case of isothermal decomposition of austenite and annealing tempering for periods between 6 min and 5000 nours, as well as I the case of isothermal decomposition of austenite and annealing the case of isothermal decomposition to 5000 hours of the the case of isothermal decomposition of austenite and annealing of the at the same temperature for periods up to 5000 hours of the In this first part the results products of this decomposition. Steels with compositions relating to fifteen chromium-molybdenum steels with compositions. products of this decomposition. In this first part the results relating to fifteen chromium-molybdenum steels with compositions relating to mable I are reported relating to fifteen chromium-molypdenum steels with compositions
The results of studies of the assistant and the reaction M C w M.C. were as given in Table 1 are reported. The results of studies of the precipitation of the carbide M<sub>2</sub>C and the reaction M<sub>2</sub>C  $\rightarrow$  M<sub>6</sub>C were precipitation of the carbide M<sub>2</sub>C and the reaction M<sub>2</sub>C  $\rightarrow$  M<sub>6</sub>C were precipitation of the carpide M<sub>2</sub>C and the reaction M<sub>2</sub>C M<sub>6</sub>C wer the subject of earlier work (Hutnické listy, 16, 1961, no.12, p.37½), where the precipitation of the carbides in some of the

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fifteen steels (CM2, CM5, CM9, Cm10 and CM12) studied in this paper was also reported. The carbides were isolated electropaper was also reported. The carbides were isolated electropaper was also reported. The carbides were isolated electropaper was also reported. The carbides was diffraction and chemical malyses. The most frequently observed carbides, particularly analyses. The most frequently observed carbides, particularly analyses. The most frequently observed carbides, particularly analyses are distinguished to the tendency of chromium and molybdenum to form in attributed to the tendency of chromium and molybdenum to form in Fe-Cr-Mo-C alloys, although they are distinguished by a sufficiently high solubility of iron and of the other element (Mo or Cr), but not to form carbides M7C2 or MC, which have a low (Mo or Cr), but not to form carbides M7C2 or MC, which have a low obsolubility for molybdenum and possibly also for chromium and iron. Solubility for molybdenum and possibly also for chromium and even less or, on the other hand, it may contain up to 11.5% or even less or, on the other hand, it may contain up to 11.5% or even more of molybdenum; the chromium concentration in M7C may be as more of molybdenum; the chromium concentration in M7C may be as molybdenum steels causes a radical slowing down, or completely suppresses, the formation of MC carbide. In the equilibrium state the solubility of molybdenum in M7C3 is only about 2% but in the metastable state it may reach lo%; molybdenum reduces the rate of

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the reaction  $M_1C \rightarrow M_1C_2$ . At chromium concentrations of up to 1.5-2% the stability of the carbide  $M_2C$  is only slightly affected by the chromium content; however, at higher concentrations chromium reduces the stability of M2C. The iron concentration in M<sub>2</sub>C may reach about 10% and in some cases it may reach 27%. The chromium concentration may reach 22%. The view is widely held that if the solubility of a given element in a given carbide is less than the concentration of this element in the solic solution, the carbide may accept the given element in a concentration not higher than the concentration in the solid It was found that this view is not generally valid, for instance, M\_C which precipitates during 6 min tempering in the steel CM7 (1.15% No and 4.2% Cr) contained 5.3% Mo and 2.6% Cr; the authors could not explain this phenomenon. precipitation of the intermetallic Laves phase Fe2Mo nor the formation of a quaternary carbide could be proved for any of the steels investigated; all the carbides which precipitated and which existed in the stable state were derived from carbides of the appropriate binary or ternary sub-systems. There are 16 figures and 3 tables. Card 3/4

Precipitation of carbides ... Z/034/62/000/008/002/004

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ASSOCIATION: Výzkumný ústav hutnictví železa, Praha

(Iron and Steel Research Institute, Prague)

:1	Composition,%				. Ratio <sup>≝</sup>				
	С	Mn	Si	Cr	Mo	\$ cr	ξ <sub>Νο</sub>		i.
CM1 CM2 CM3 CM4 CM5 CM6 CM7 CM8 CM9 CM10 CM112**) CM12**) CM13**) CM13**) CM15**)	0,37 0,33 0,39 0,38 0,30 0,47 0,42 0,36 0,39 0,41 0,37 0,25 0,60 0,48	0,21 0,26 0,46 0,20 0,21 0,38 0,39 0,34 0,49 0,31 0,27 0,28 0,25 0,29	0,02 0,04 0,02 0,10 0,42 0,40 0,43 0,30 0,32 0,25 0,33 0,11 0,31 0,39	1,35 1,50 1,63 1,65 1,69 4,51 4,22 4,74 4,28 4,25 4,39 4,57 12,56 12,87 13,46	0,48 0,92 1,97 3,29 5,70 5,75 2,13 3,55 5,45 6,62 5,77 2,00 3,22 6,26	0,842 1,050 0,965 1,001 1,301 2,215 2,321 2,957 2,532 2,394 2,740 4,215 4,819 6,182 6,756	0,162 0,341 0,632 1,083 2,375 0,149 0,331 0,714 1,137 1,662 2,240 2,885 0,417 0,839 1,703		: A

St

$$\xi_{\text{Mo}} = \frac{\text{at.\% Mo}}{\text{at.\% C}}$$

\*\* Austenization temperature 1250°C Card 4/4

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2/034/62/000/009/001/007 E073/E535

Cadek, Josef, Engineer, Candidate of Science and AUTHORS:

Freiwillig, Rudolf, Engineer

Precipitation of carbides in alloy steels. TITLE:

Part II. Precipitation of carbides during tempering of

chromium-tungsten steels at 650°C

PERIODICAL: Hutnické listy, no.9, 1962, 648-655

In Part I of this paper (Hutnické listy, no.8, 1962, 573-580) the results were described of carbide precipitation studies in fifteen chromium-molybdenum steels, tempered at 650°C for periods between 6 min and 5000 hours. This second part contains results of carbide precipitation studies under the same conditions of thirteen chromium-tungsten steels with compositions, Table 1, such that these steels can be considered as pure quaternary Fe-Cr-W-C steels. Results: The presence of chromium in tungsten steels extends the range of W concentration in which M6C may form as a transient phase. This may be due to the widening of the range of stable existence of this carbide by chromium. In Cr-W steels M6C may occur during tempering, either as a stable or metastable phase without preliminary deformation of the transient Card 1/4

Z/034/62/000/009/001/007 E073/E535

carbide M2C. The presence of W in Cr steels extends considerably the range of concentration in which the carbide M2.C6 can form and the range in a stable manner; the Cr and W concentrations in the carbide M23C6 may vary within wide limits. M23C6 and M6C are the most frequently observed carbides in Cr-W steels, particularly in high alloyed ones. This is caused by the tendency of the Cr and W to form in Fe-Cr-W-C alloys carbides which are specific to Fe-Cr-C and Fe-W-C alloys but are characterized by a sufficient solubility of the second element (W or Cr) and of iron. However, there is no tendency to form the carbides M<sub>2</sub>C<sub>2</sub> and MC, which have a low solubility for tungsten, chromium and iron. Even a small addition of Cr into W steels leads to a drastic slowing down or complete supression of formation of the carbide MC. The solubility of tungsten in M<sub>7</sub>C<sub>3</sub> is only about 1.5% in the equilibrium state but in the metastable state the W concentration in M<sub>7</sub>C<sub>3</sub> carbides may be much higher, since it can be considerably higher than the W concentration in the solid solution, reaching at least 5.3%. the M<sub>3</sub>C cementite, present in the metastable state, the W and probably, also the chromium concentrations may be considerably higher than the equilibrium level with the ferrite of tungsten or chromium steels and, Card 2/4

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simultaneously, the concentration of these elements in  $M_{\tau}C$  may be higher than in the mother solid solution; the causes of this In the initial stages of its phenomenon cannot be explained. existence, M2C may contain high concentrations of iron and chromium; the latter hardly increases at all the stability of M2C at low concentrations and probably increases slightly at higher concentrations. In Cr-W steels M<sub>2</sub>C is considerably less stable than in Cr-Mo steels. In none of the studied steels could the precipitation of the Laves phase Fe2W be proved and this fact is explained by the strong influence of the C content on the minimum W concentration (in the case of a chromium concentration of about 12%) at which this phase can exist. All the carbides that precipitate and exist in a stable manner in the studied steels are derived from carbides of the appropriate binary and possibly ternary sub-systems. Thus, the conclusion of Kuo (J.Iron Steel Inst.185, 1957, no.3, p.297) was confirmed that no quaternary carbide exists in Fe-Cr-W-C alloys. There are 12 figures and 3 tables.

ASSOCIATION: Card 3/4 Výzkumný ústav hutnictví železa (Iron and Steel Research Institute)

Z/034/62/000/009/001/007 E073/E535

SUBMITTED:

September 16, 1961

Table 1

Steel

Chemical	compo	sition,%	Ratio*
			•
		a management of the second	

	C	Mn	81	Cr	W	ć Cr	ŧw.
CW1 CW2 CW3 CW4 CW5 CW7 CW8 CW7 CW9 CW10 CW11 CW12 CW12	0,41 0,40 0,38 0,43 0,42 0,40 0,41 0,45 0,43 0,41 0,51 0,50 0,59	0,45 0,20 0,58 0,38 0,38 0,32 0,45 0,67 0,38 0,27 0,24	0,09 0,05 0,04 0,05 0,23 0,03 0,15 0,23 0,14 0,14 0,12 0,16 0,07	0,85 1,62 1,61 1,90 1,70 1,75 4,46 4,28 4,22 4,33 12,46 12,53 11,53	0,66 0,53 1,17 2,58 5,38 10,29 1,17 2,64 4,87 9,60 3,02 5,30 9,70	0,48 0,91 0,98 1,02 0,93 1,01 3,52 2,20 2,37 2,44 5,64 4,81	0,11 0,00 0,20 0,30 0,84 1,68 0,19 0,38 0,74 1,53 0,79 0,58 1,07

$$\xi W = \frac{\text{at.}\%}{\text{at.}\%} V$$

Card 4/4

40Ch7

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Z/034/62/000/010/002/002 E073/E335

AUTHORS:

Cadek, J. and Foldyna, V.

TITLE:

Heat-treated, scale-resistant 12% Cr-base boronand nitrogen-alloyed steels (Partial concluding

research report)

PERIODICAL: Hutnické listy, no. 10, 1962, 760

TEXT: The report contains an analysis of published information on scale-resistant, heat-treated 12% Cr-base steels which, in addition to other alloying elements, contain boron, nitrogen and combinations of boron and nitrogen. According to data published in the literature, a particular feature of such steels is the excellent scale-resistance of steels alloyed with a combination of boron and nitrogen. However, the results given in the report indicate that if the impact strength is not to drop below a permissible limit, austenization temperatures should not be higher than 1 100 °C - a temperature too low for achieving a high scale-resistance. Metallurgical factors may greatly influence the scale-resistance and the plasticity indices, particularly the notch impact Card 1/2

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Heat-treated, scale-resistant... E073/E335

strength of steels alloyed with boron and nitrogen. However, information on the influence of these factors is not available. Steels alloyed with a combination of boron (0.03%) and nitrogen are difficult to shape and this finding is the main reason why investigation of this steel is limited to a minimum and why it is not continued. Steel of the following composition has satisfactory mechanical properties and a good scale-resistance: 0.20% C, 0.60% Mn, 0.40% Si, 11.5% Cr, 0.5% No, 0.5% W, 0.25% V, 0.25% No and 0.005% B. The report contains the results of "orientational" research on this steel. Further results will be published in the final report.

Card 2/2

CADEK, Josef

Colloquy on the creep of metals and alloys and the fracture during the creep. Vestnik CSAV 72 no.55598 6 1 63